

High Solids Anaerobic Co-Digestion of Biosolids with Food Waste & Yard Waste: Experimental, Economic & Life Cycle Assessment

Sarina J. Ergas, Professor, Civil & Environmental Engineering
Eunyoung Lee, Xia Yang, Greg Hinds, George Dick, Phillip Dixon
Paula Bittencourt, Lensey Casimir, Eduardo Jimenez,
Deborah Oliveira, Luiza Oliveira
Meng Wang, Daniel Yeh, Qiong Zhang

High Solids Anaerobic Digestion (HS-AD) of the Organic Fraction of MSW

- Common in Europe, increasing in US
- Yard waste, food waste & biosolids diversion to AD:
 - Enhanced energy recovery.
 - Higher quality biogas than landfill gas.
 - Digestate as soil amendment.
 - Extends landfill life.
 - Reduces fugitive GHG emissions.
 - Decrease landfill leachate strength.
 - Offsets impacts of energy and fertilizer production.



Attero, Venlo, Netherlands

HS-AD vs. “Wet”- AD

- High Solids - 15-40% TS content.
- “Stackable” waste feedstocks – moved with conveyers, front-end loaders.
- Reduced bioreactor energy demands.
- Reduced reactor volume requirements.
- Reduced post-processing of compost.
- Reduced water use and sidestream production - retains nutrients in compost.
- Co-digestion of MSW and biosolids can improve overall economics.

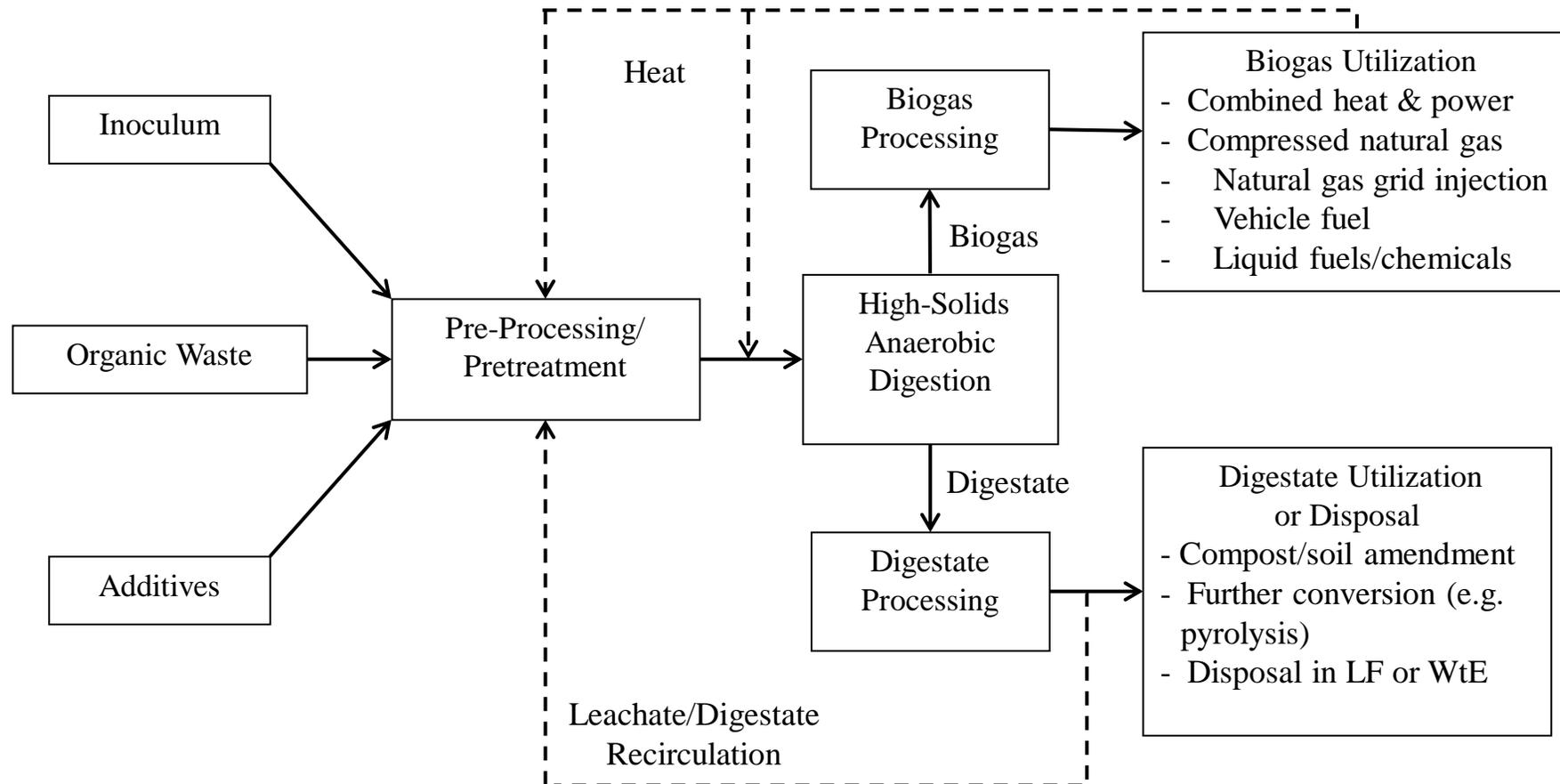


Sordisep Process, Brecht



BioFERM UW Oshkosh

HS-AD Process Schematic



Zero Waste Energy, Monterey CA



Photos by Greg Hinds

Research Objectives

Assess environmental and economic sustainability of a HS-AD of MSW and biosolids in Florida:

- Evaluate technologies, locations & incentives needed for implementing HS-AD of organic waste in Florida.
- Investigate methane yields and nutrient recovery from HS-AD of food waste (FW), Yard Waste (YW) and Biosolids (BS).
- Assess environmental impacts of HS-AD using life cycle assessment.
- Use life cycle cost analysis to compare HS-AD with landfilling, thermal waste to energy, and composting.

Potential for HS-AD Implementation in Florida

- Promising for Florida:
 - Substrate availability, warm climate, high energy demands in urban areas.
 - Lack of L-AD infrastructure at POTWs.
- Key factors affecting economics:
 - Quality, quantity, and proximity of organic wastes.
 - Tipping fees, compost markets, energy costs, existing infrastructure.
- Most promising locations:
 - Miami-Dade, Broward, Palm Beach, Hillsborough, Orange, Pinellas, Duval, Lee and Alachua counties.



Potential for HS-AD Implementation in Florida *cont.*

- Compatible with landfill-gas-to-energy & composting infrastructure.
- Batch-type, thermophilic systems most appropriate.

- Incentives needed:
 - Organic waste landfill bans.
 - Large generator source-separation mandates.
 - Policies promoting compost use and renewable energy production.
 - Public-private partnerships.
- Research on co-digestion of MSW and Biosolids.



Hillsborough county YW and BS composting facility.

Experimental Methods

Food Waste



Yard Waste



Biochemical Methane Potential (BMP) Assays

**Biosolids – Hillsborough Co WAS
Inoculum – Clearwater AD**



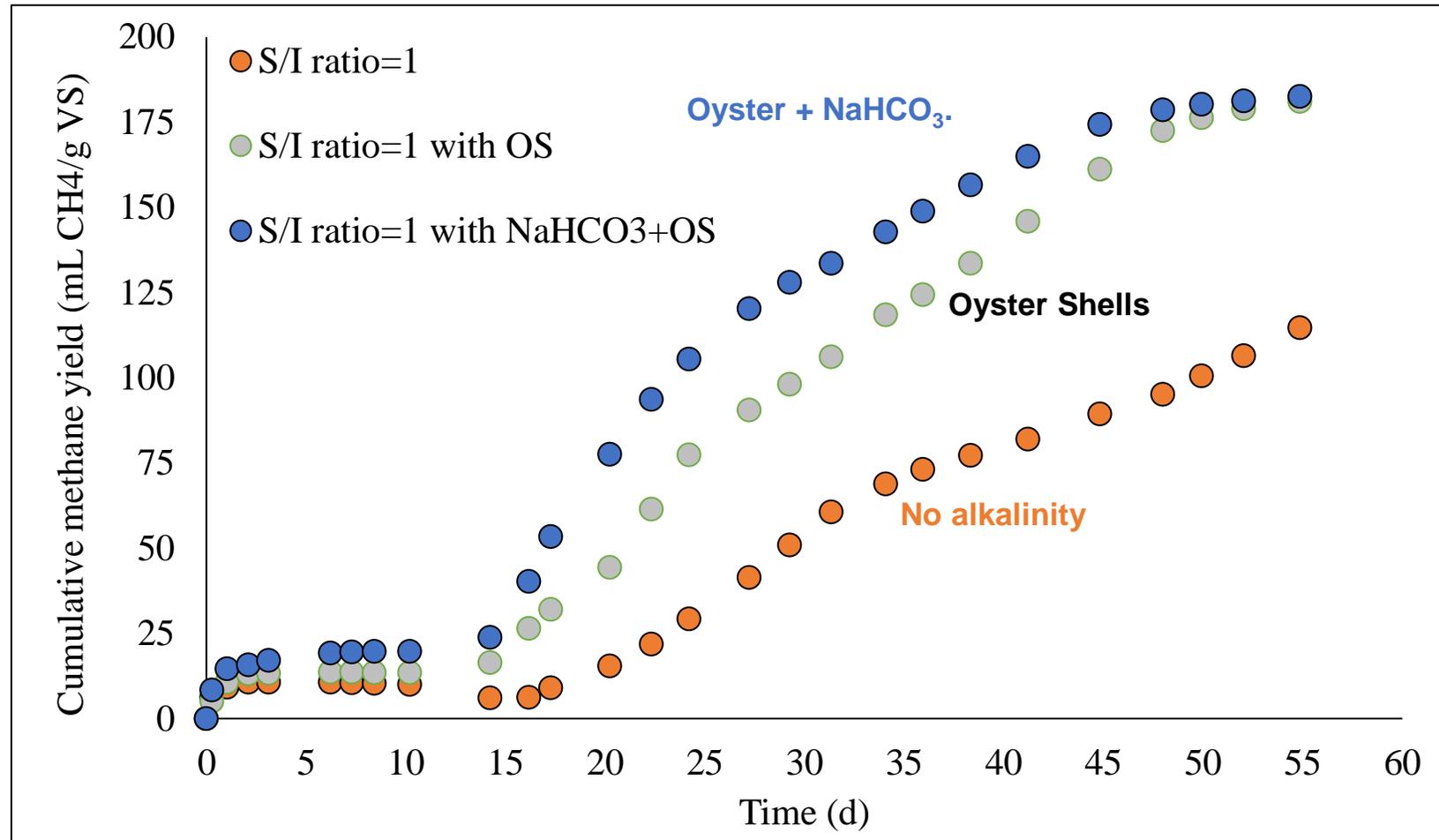
Oyster Shells



Semi-Continuous Reactor Studies

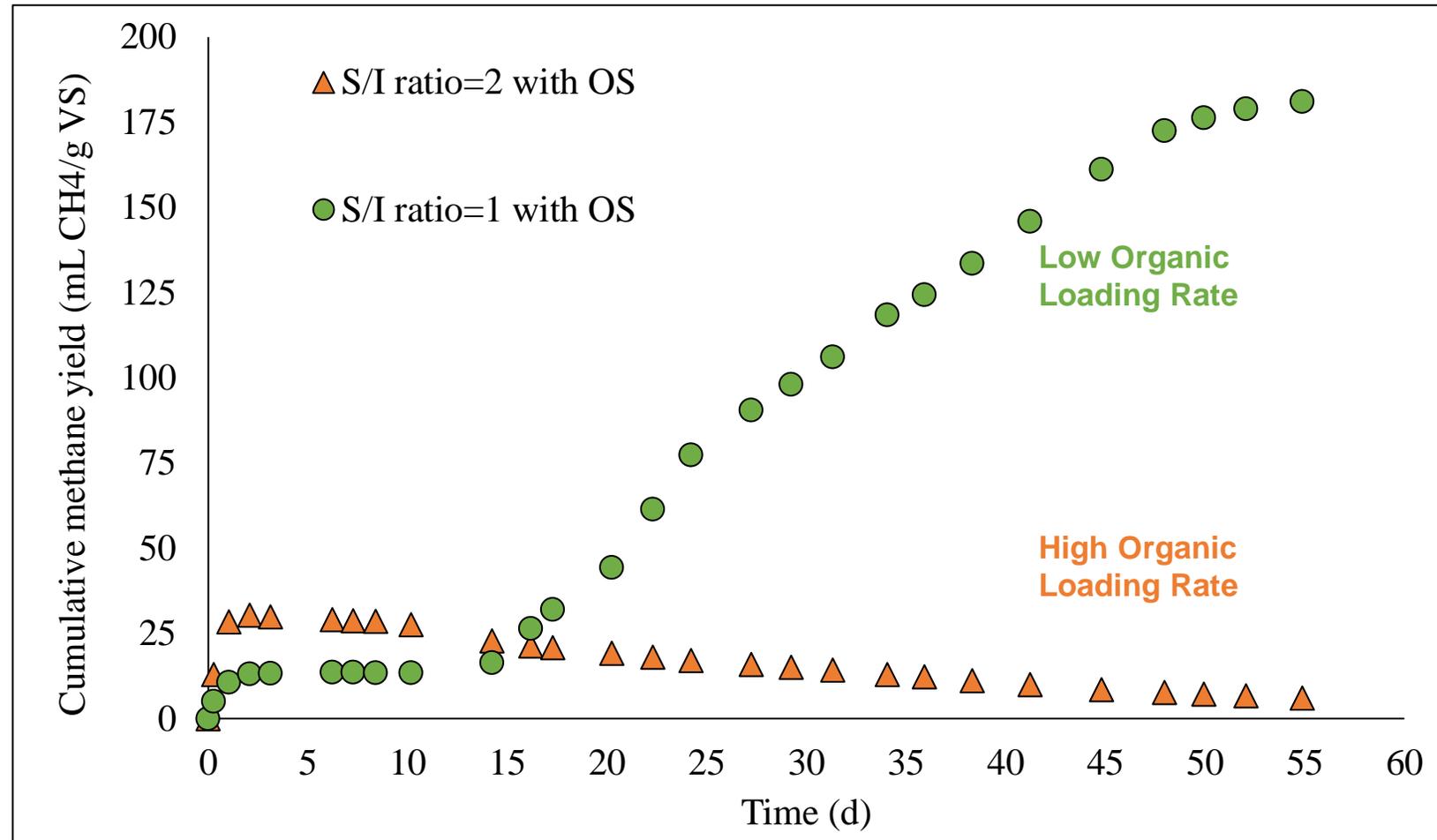
BMPs: Effect of Alkalinity Source

- Best CH₄ yield with mix of NaHCO₃ and Oyster Shells.
- Both fast and slow alkalinity sources.
- Oyster shells – low cost waste product.



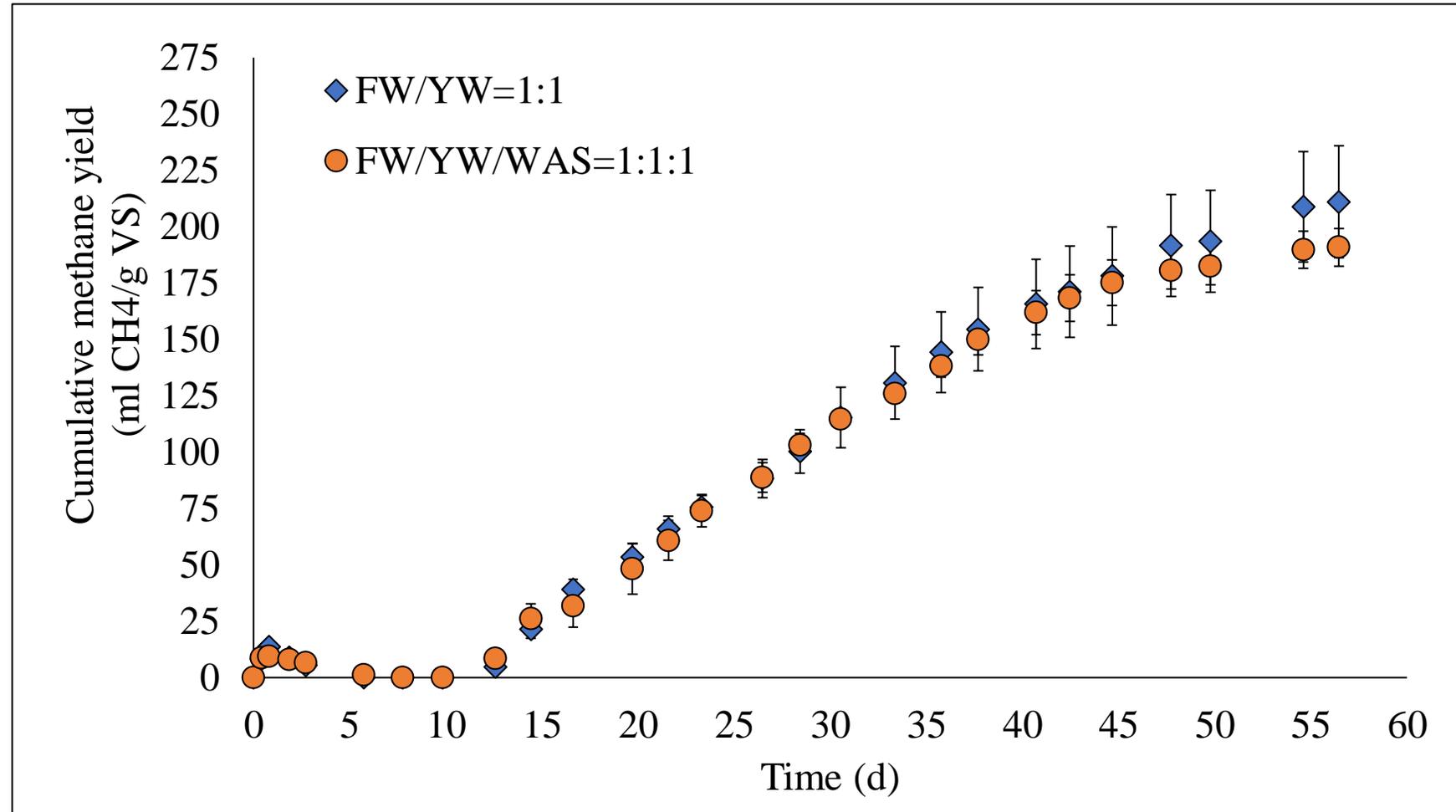
BMPs: Effect of Organic Loading Rate (OLR)

- At high OLR, volatile fatty acid accumulated and methanogenesis was inhibited.
- Reduced lag phase and improved CH_4 yields observed with acclimated inoculum.

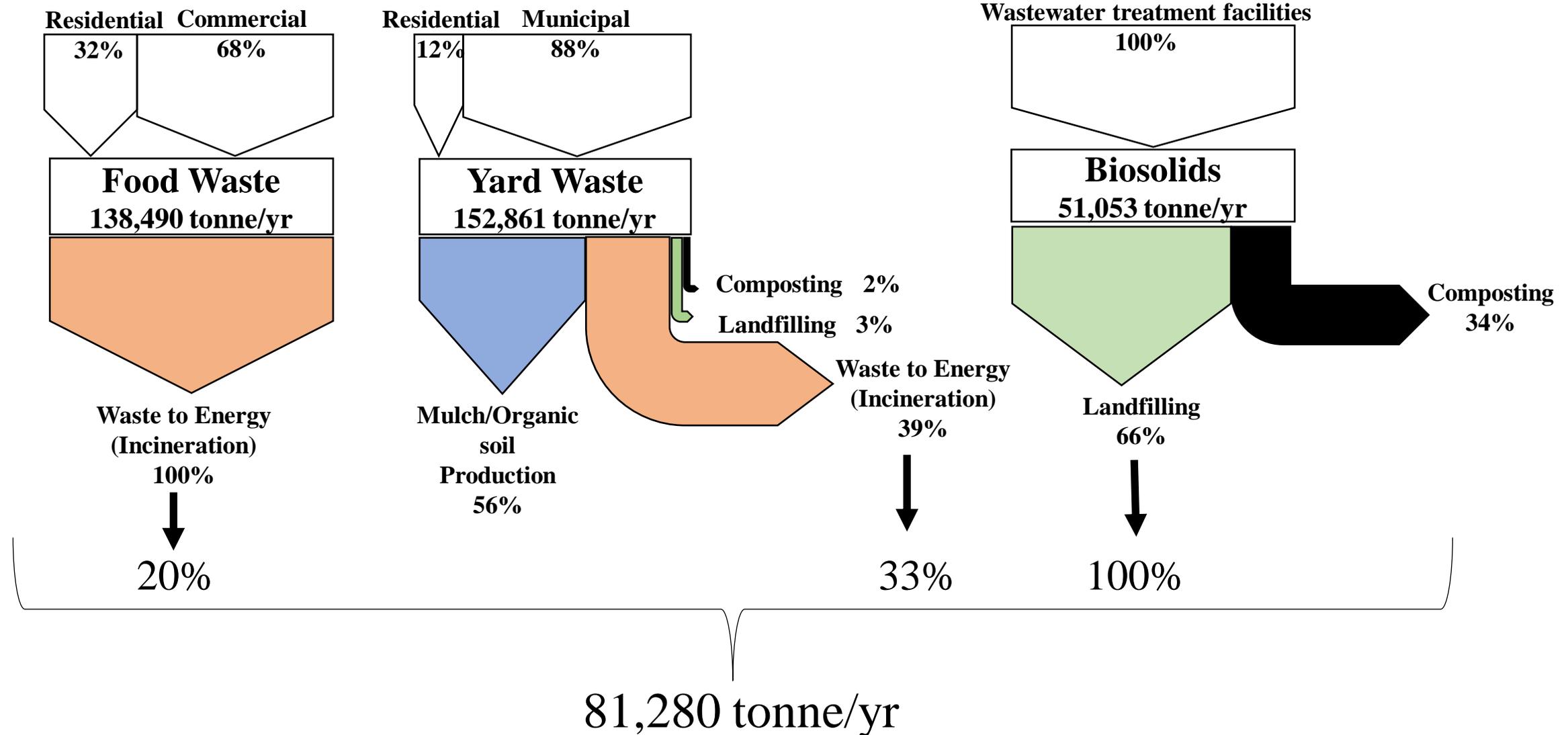


BMPs: Effect of Biosolids Addition to MSW

- Slightly higher CH_4 yield and VSR without biosolids addition.
- Improved pH buffering capacity with biosolids.
- Greater NH_4^+ concentrations with biosolids.

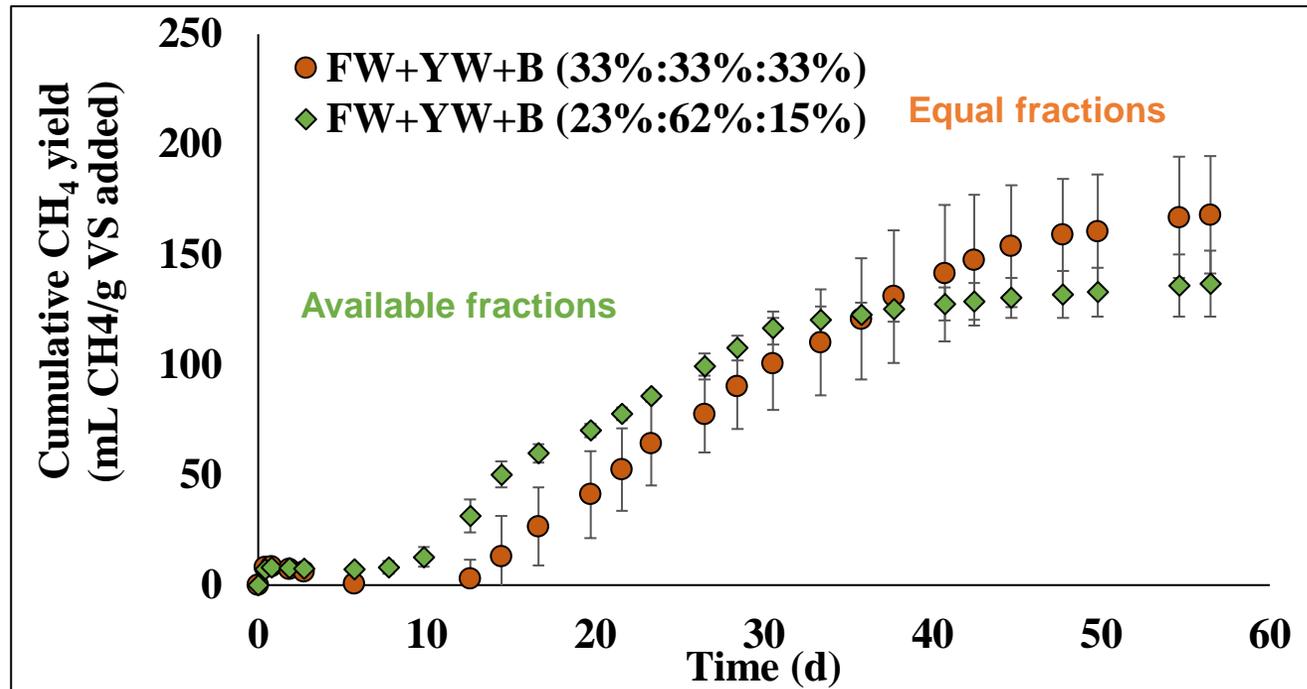


Hillsborough County Available Waste

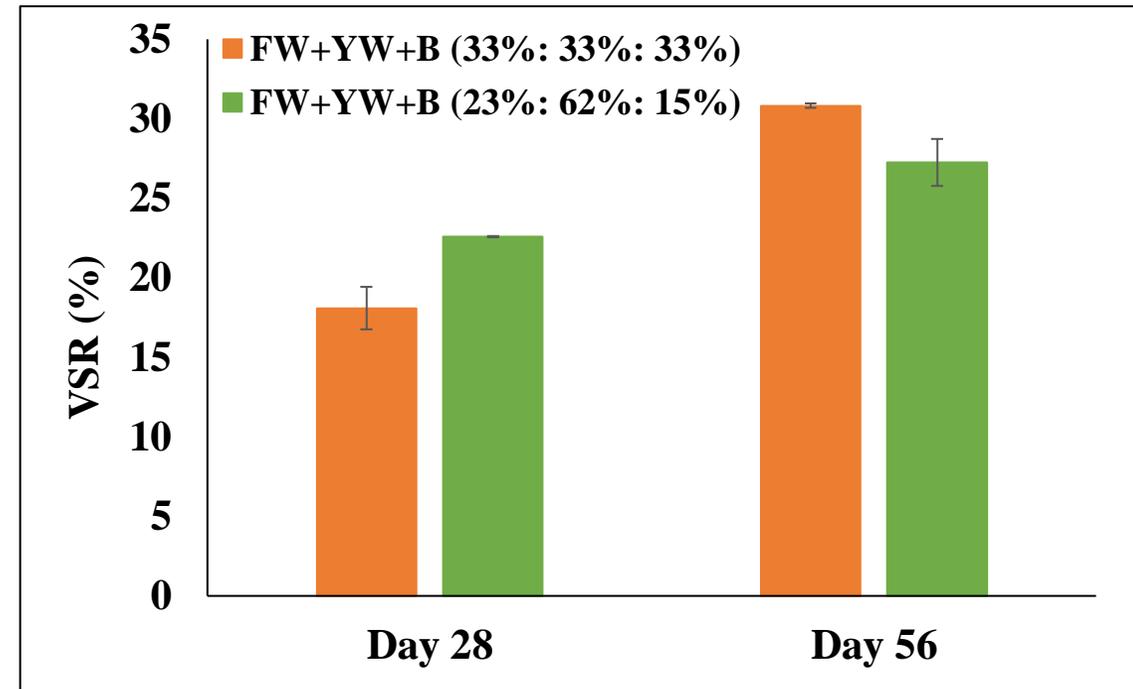


BMPs: Effect of Substrate Mixing Ratios

Methane (CH₄) Yields

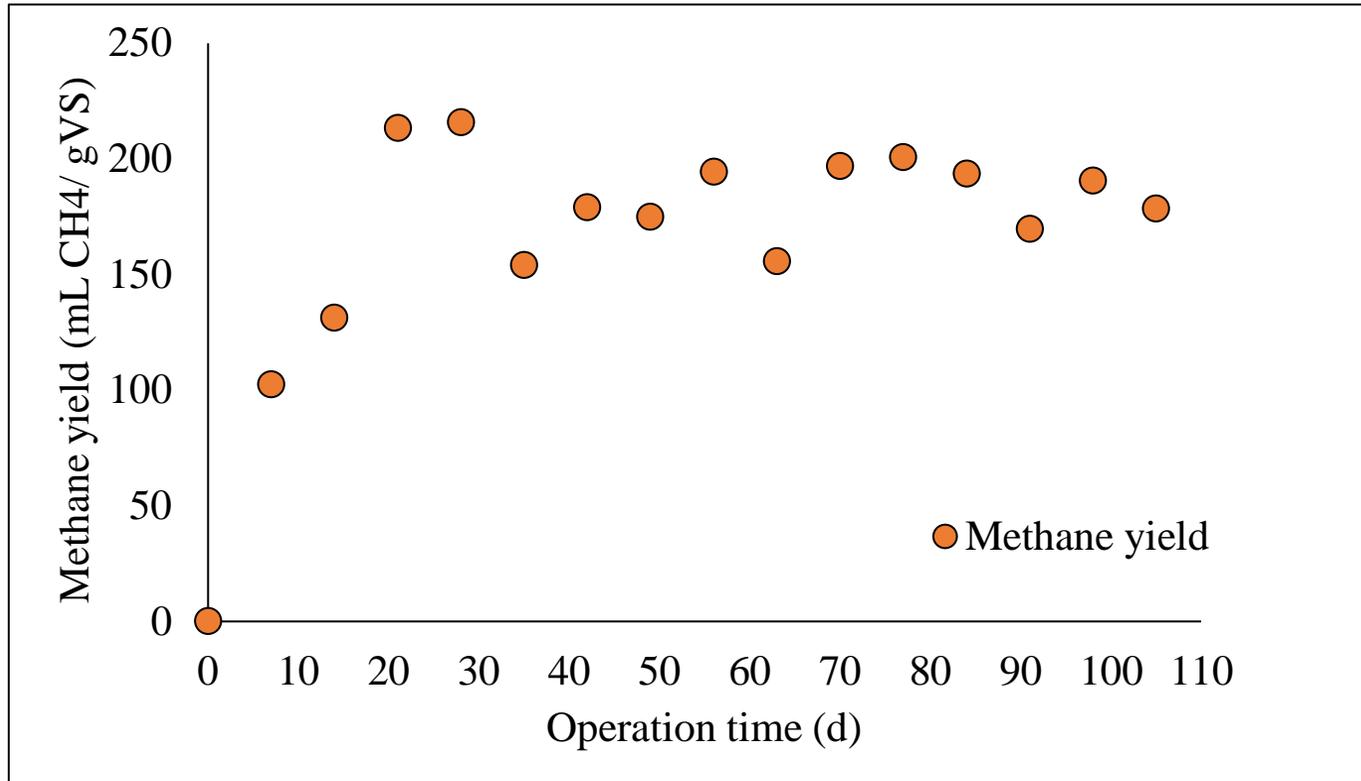


Volatile Solid Reduction (VSR)



- Substrate ratios based on FW, YW and BS in Hillsborough County had higher initial CH₄ yield, lower final CH₄ yield and VSR

Semi-Continuous Reactor Studies

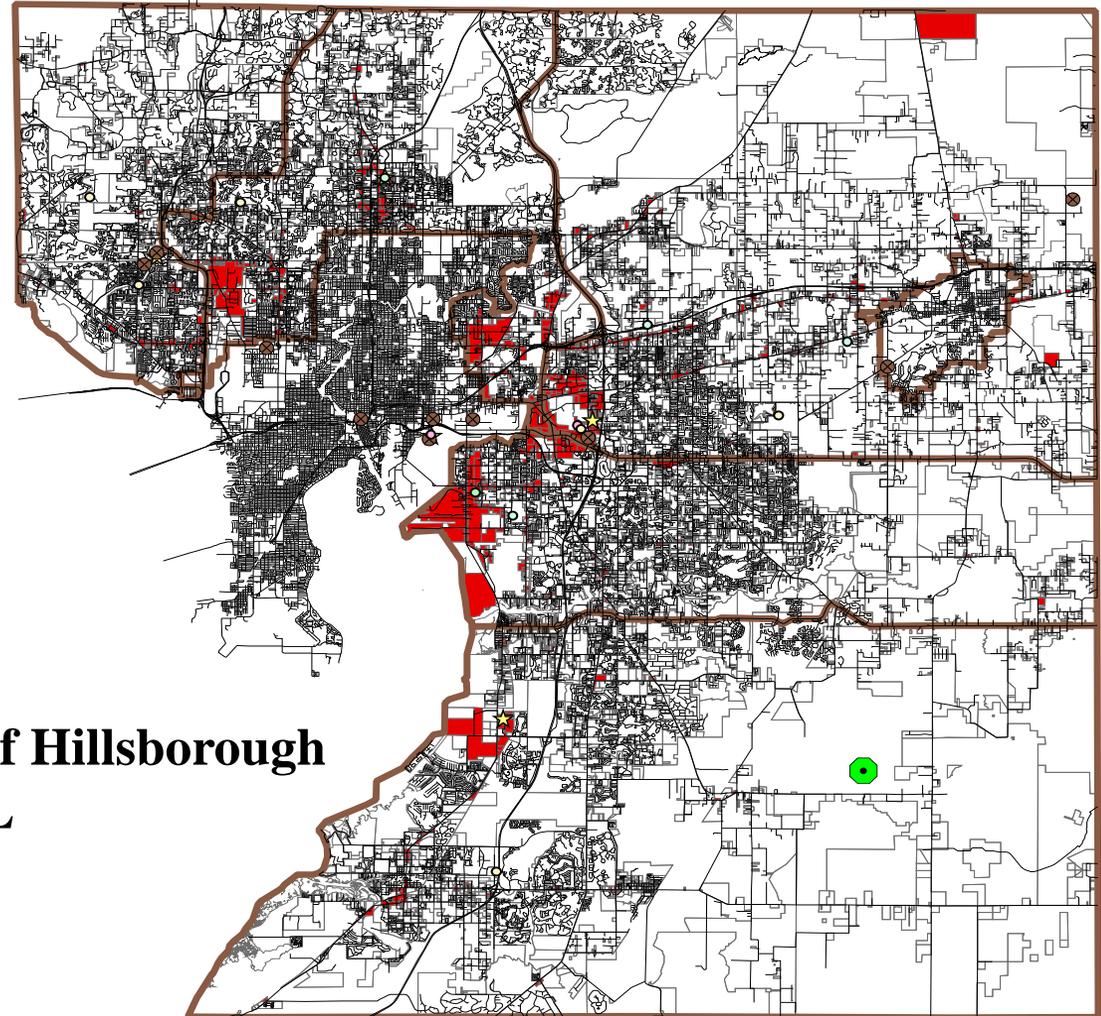


Item	TN (%)	TP (%)	TK (%)
YW + FW	2.76	2.06	0.53
Hillsborough Mix	2.84	2.38	0.44
Bioorganic fertilizer	1.6	2.55	1.9

- Average CH₄ yield 186 L CH₄/kg VS
- Average VSR 38%.
- Digestate with biosolids - higher N and P.
- Higher N, lower K, similar P as organic fertilizer.

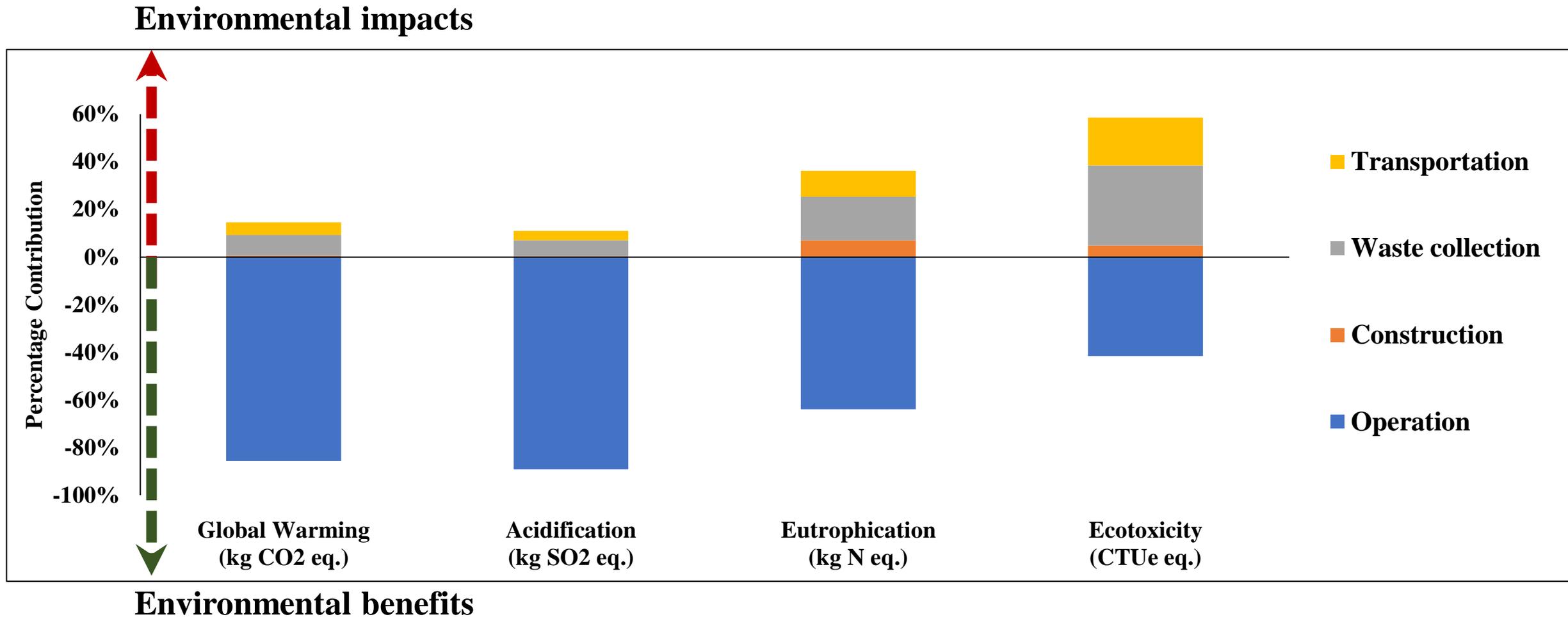
Life Cycle Assessment Studies

- Study area: Hillsborough County, FL
- Life Cycle Inventory:
 - Published papers and reports
 - Ecoinvent equipment data
 - Experimental data from lab
- Functional Unit:
 - 1L CH₄ produced
 - 20 year life span
- System Boundary:
 - Waste collection (large sources)
 - Waste transportation
 - HS-AD construction
 - HS-AD operation

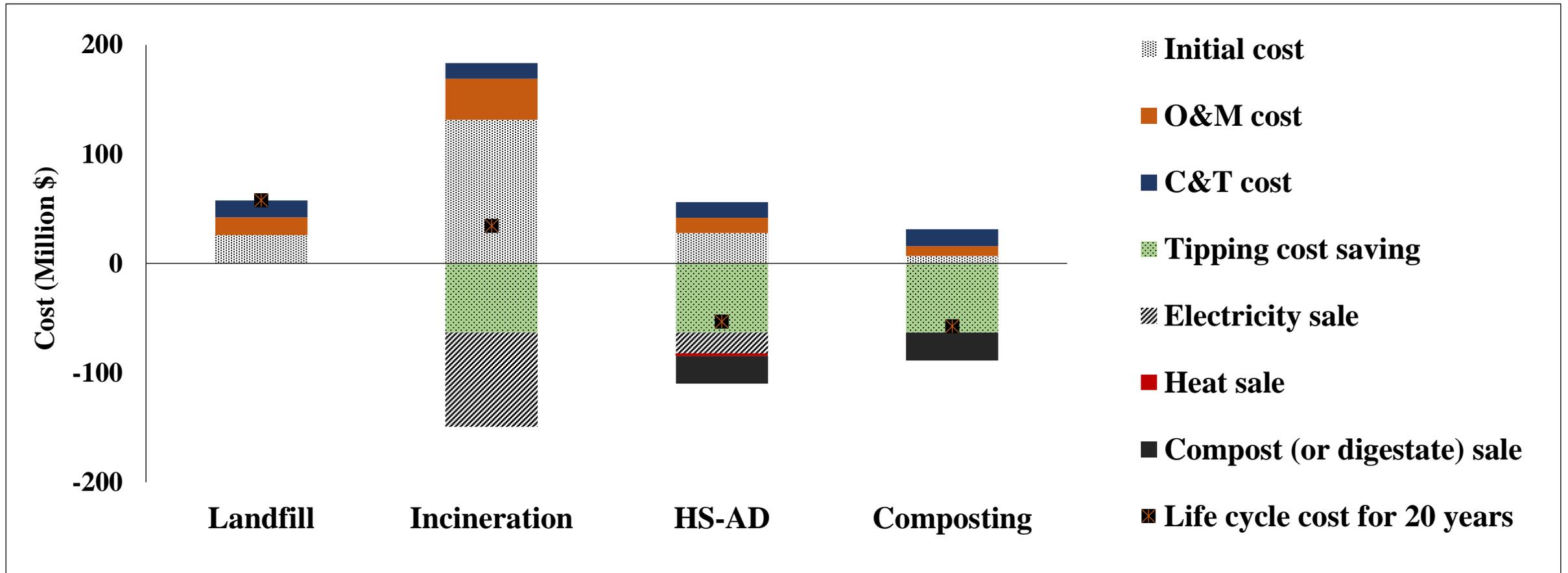


**GIS map of Hillsborough
County, FL**

Life Cycle Environmental Impacts & Benefits



Comparative Life Cycle Cost Assessment



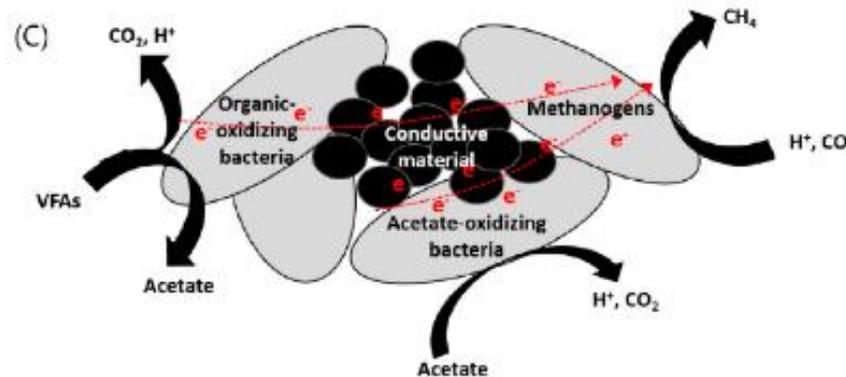
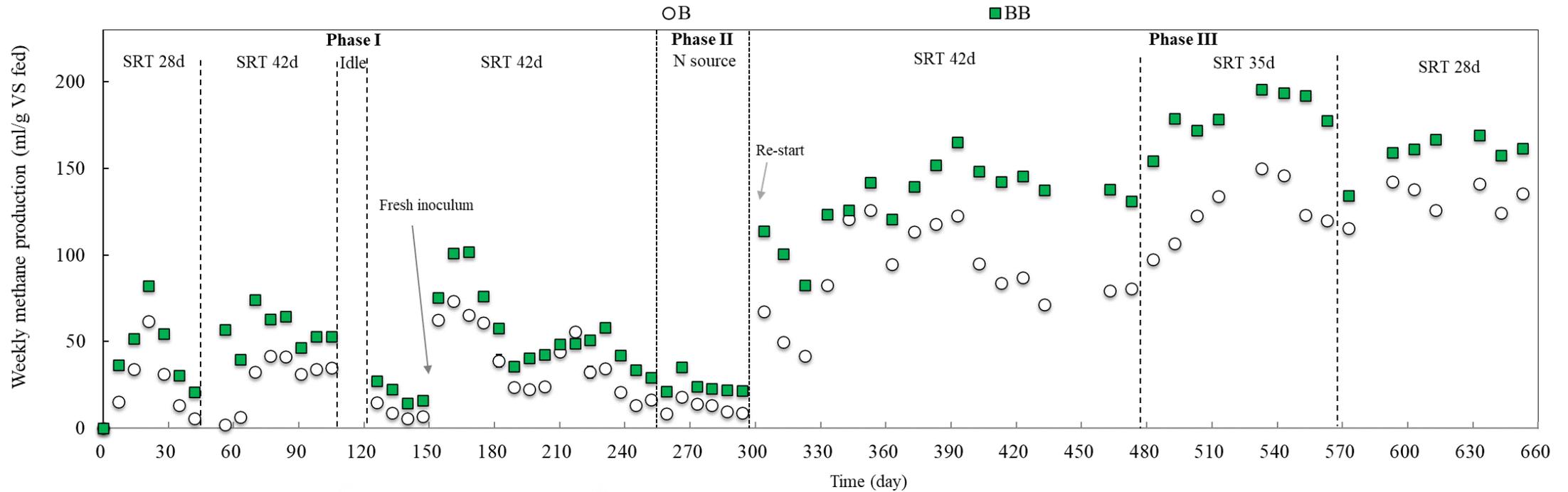
LCA and Economic Assessment

- HS-AD Environmental Impacts:
 - Waste collection & transportation - greatest impact of all categories considered.
 - Environmental impact of operation offset by energy and nutrient recovery benefits.
- Comparative LCCA with landfilling, incineration and composting:
 - Savings from tipping fees and revenues from compost and energy offset capital and O&M costs.
 - HS-AD slightly less economical than composting (if land acquisition not included) but more advantageous than landfilling or incineration.

Conclusions

- HS-AD of organic solid waste and biosolids promising for Florida due to substrate availability, warm climate, high energy demands and compatibility with existing infrastructure.
- More incentives needed, such as RECs, organic waste bans from landfills and mandated organic waste separation for large sources.
- Good CH₄ generation rate, volatile solids reduction and nutrient value of digestate for HS-AD of FW, YW & biosolids when S/I and alkalinity optimized.
- LCA and LCCA showed environmental and economic benefits due to energy and nutrient recovery.
- Additional benefits: near elimination of sidestream generation and improved landfill leachate quality.

Biochar enhances methane production in HS-AD



Direct Interspecies
Electron Transport
(DIET)

For more information:

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Biogas production from high solids anaerobic co-digestion of food waste, yard waste and waste activated sludge

Eunyoung Lee^a, Paula Bittencourt^b, Lensey Casimir^a, Eduardo Jimenez^{a,c}, Meng Wang^{a,d}, Qiong Zhang^a, Sarina J. Ergas^{a,*}



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Effect of Substrate to Inoculum Ratio on Bioenergy Recovery from Food Waste, Yard Waste, and Biosolids by High Solids Anaerobic Digestion

Phillip J. Dixon,¹ Sarina J. Ergas,^{1,†} James R. Mihelcic,^{1,†} and Shakira R. Hobbs^{2,*}

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Comparative environmental and economic life cycle assessment of high solids anaerobic co-digestion for biosolids and organic waste management

Eunyoung Lee^a, Deborah Stolte Bezerra Lisboa Oliveira^b, Luiza Stolte Bezerra Lisboa Oliveira^b, Eduardo Jimenez^{a,c}, Youngwoon Kim^a, Meng Wang^{a,d}, Sarina J. Ergas^a, Qiong Zhang^{a,*}



Article

Enhancement of System and Environmental Performance of High Solids Anaerobic Digestion of Lignocellulosic Banana Waste by Biochar Addition

Xia Yang, Qiong Zhang  and Sarina J. Ergas 

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Questions?



Sarina Ergas, Department of Civil & Environmental Engineering
sergas@usf.edu

